



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4815

Job Sheet 177018



Part No: 649.4815

Job Qty: 24 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: 649.4800 REV.E IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.10.18 AS PER DWG REV.D
DD VERF:JFS IPP REV:C 18.03.14 PER DWG REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		5/11/18	0.00	0.00	Start Up Waterjet		SC 18/05/12
110	Waterjet	24 pcs		5/11/18	0.00	0.73	Waterjet1		SC 18/05/12
120	QC	24 pcs		5/11/18	0.00	0.00	QC2 Waterjet-1		SC 18/05/12
130	QC	24 pcs		5/11/18	0.00	0.00	QC8-1		38
160	Outsource	24 pcs		5/11/18			ATG001-VC		CE 10-5-11
170	Packaging	24 pcs		5/11/18	0.00	0.00	Packaging2		Ar 08/06/01
180	QC	24 pcs		5/11/18	0.00	0.00	QC6		38
210	Packaging	24 pcs		5/11/18	0.00	0.00	Packaging3-1		21 9-88
220	QC21-SA	24 Ea		5/11/18	0.00	0.00	QC21		21 9-88

Part Op 110 - 1-Cut as per Dwg Dwg Rev: E Prog Rev: E 2-Deburr if necessary

Descriptions: 160 - ISSUE P/O 03890 HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	9 sf (.375 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	9	192	0

Part Specifications

Specifications could not be found.

Plex 5/4/18 12:26 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S070845



Part: 649.4815

Job No: 177018

Serial No/Batch: S070845

Revision: E

Inspector:

Date: 05/12/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039898**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039898

PO Date: 5/14/18

Due Date: 5/25/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	177019	649.4818	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	5/18/18	12 pcs	0 pcs	12 pcs	\$7.85/pcs	\$94.20
2	175987	646.3810	Bracket Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.85/pcs	\$157.00
3	176311	646.3814	Wiper Bracket Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N Certification of Comformity is required	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.40/pcs	\$148.00
4	175988	646.3812	Gusset Bracket Issue P/O to ATG : _____ Hard Anodize Black and Prime as Per Dwg 646.3800	Firmed	5/18/18	20 pcs	0 pcs	20 pcs	\$7.40/pcs	\$148.00
5	176232	646.3811	Radius Block Issue P/O _____ ATG, black anodize and prime as per dwg 646.3811 Rev. A	Firmed	5/18/18	24 pcs	0 pcs	24 pcs	\$7.85/pcs	\$188.40

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	177018	649.4815	Shim ISSUE P/O: _____ HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED	Firmed	5/18/18	24 pcs	0 pcs	24 pcs	\$13.45/pcs	\$322.80
						24x			AT 18/06/01	
7	171193	647.1914	Bracket Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 647.1900	Firmed	5/18/18	5 pcs	0 pcs	5 pcs	\$9.80/pcs	\$49.00
						5x			AT 18/05/25	
8	173515	RBT400229-01	Left Side -Issue P/O to ATG: _____ - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	5/18/18	10 pcs	0 pcs	10 pcs	\$13.80/pcs	\$138.00
						10x			AT 18/05/15	
Grand Total:										\$1,245.40
Order Notes										
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A022 Apical Processing A024 process certifications A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents A048 counterfeit parts avoidance, detection, mitigation and disposition program A049 supplier awareness Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.										

Plex 5/23/18 4:02 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915270

Date: 31-May-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 649.4818 Rev: E Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23089 PO: PO039898 Line: 1		
20 ea	Part: 646.3814 Rev: N/C Wiper Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23091 PO: PO039898 Line: 3		
24 ea	Part: 646.3811 Rev: N/C Radius Block Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23093 PO: PO039898 Line: 5		
24 ea	Part: 649.4815 Rev: E Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 23094 PO: PO039898 Line: 6		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u> MAY 31 2018 </u> Made in Canada.			

